



Dart Hawkesbury
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D3574-1
Job Sheet 167553



Part No: D3574-1

Job Qty: 2 ea

Part Name: Cabin Floor Protector



Part Weight: 0 lbs

Status: Scheduled

Priority: High

Job Created: 11/2/17

Job Tracking No:

Due Date: 11/12/17

Created By: Victoria Michaud-Febrille

Type: SOLD

Description:

Customer: Heliqwest Aviation Inc (CHQWE01)

#37, 27018 Sh 633, Rural Route # 1 Sturgeon County, AB, T8T 0E3 Canada ph:(780) 458-3005 fx:(780) 458-3336.

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	2 Ea		11/11/17	0.00	0.00	Start Up Waterjet1		Se
100	Waterjet	2 pcs		11/11/17	0.00	0.91	Waterjet1		Se
110	QC	2 pcs		11/11/17	0.00	0.00	QC2		Se DAE
120	QC	2 pcs		11/11/17	0.00	0.00	QC8		38
130	Small Fab	2 pcs		11/12/17	0.00	0.50	Small Fab		DAE 9-65
140	QC	2 pcs		11/12/17	0.00	0.00	QC5		38
150	Packaging	2 pcs		11/12/17	0.00	0.00	Packaging3		DAE 9-65
160	QC21-SA	2 Ea		11/12/17	0.00	0.00	QC21		21 SmB

NOV 1 6 2017

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	MLEXS.125-F60029-04	43	295	0	0

Part Specifications

Specifications could not be found.

Plex 11/2/17 11:03 AM dart.Michaud-Febrille.Victoria

DART
AEROSPACE
S009037

Dart Aerospace Ltd.

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Cabin Floor Protector

PART NO: D3574-1
Revision:
Operation: Start up Operation
Change No:

Mfg Date: 11/12/17

Job No: 167553

DART AEROSPACE LTD		Work Order:	
Description: Cabin Floor Protector		Part Number:	D3574-1
Inspection Dwg: D3574	Rev: B	Page 1 of 2	

FIRST ARTICLE INSPECTION CHECKLIST

☒ First Article ☐ Prototype

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
Ø3.00	+0.006/-0.001	Ø 3.001			idx-02	
7.37	+/-0.030	7.38			Tape	
10.75	+/-0.030	10.76				
11.00	+/-0.030	11.01				
15.25	+/-0.030	15.25				
25.87	+/-0.030	25.88				
39.75	+/-0.030	39.75				
44.75	+/-0.030	44.75				
49.11	+/-0.030	49.12				
51.11	+/-0.030	51.12				
53.51	+/-0.030	53.52				
63.50	+/-0.030	63.50				
65.25	+/-0.030	65.26				
10.75	+/-0.030	10.76				
11.06	+/-0.030	11.07				
14.75	+/-0.030	14.76				
25.50	+/-0.030	25.50				
25.75	+/-0.030	25.75				
26.00	+/-0.030	26.00				
32.87	+/-0.030	32.88				
38.81	+/-0.030	38.82				
44.75	+/-0.030	44.75				
45.00	+/-0.030	45.00				
48.25	+/-0.030	48.26				
58.38	+/-0.030	58.40				
61.25	+/-0.030	61.26				
64.13	+/-0.030	64.14				
64.63	+/-0.030	64.64				
66.50	+/-0.030	66.51				
7.50	+/-0.030	7.52				
9.50	+/-0.030	9.51				
10.38	+/-0.030	10.39				
10.88	+/-0.030	10.89				
14.50	+/-0.030	14.50				

DART AEROSPACE LTD		Work Order:	
Description: Cabin Floor Protector		Part Number:	D3574-1
Inspection Dwg: D3574 Rev: B		Page 2 of 2	

FIRST ARTICLE INSPECTION CHECKLIST

☒ **First Article**
☐ **Prototype**

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
16.56	+/-0.030	16.57			VDC-02	
18.75	+/-0.030	18.75			T9DE	
24.13	+/-0.030	24.14				
26.50	+/-0.030	26.50				
30.50	+/-0.030	30.50				
33.88	+/-0.030	33.89				
39.50	+/-0.030	39.50				
40.25	+/-0.030	40.26				
43.50	+/-0.030	43.51				
43.83	+/-0.030	43.84				
46.60	+/-0.030	46.61				
7.63	+/-0.030	7.64				
11.00	+/-0.030	11.00				
11.50	+/-0.030	11.50				
16.75	+/-0.030	16.75				
19.00	+/-0.030	19.00				
22.50	+/-0.030	22.50				
30.75	+/-0.030	30.76				
32.63	+/-0.030	32.64				
32.75	+/-0.030	32.76				
35.13	+/-0.030	35.14				
36.50	+/-0.030	36.51				
40.00	+/-0.030	40.00				
41.88	+/-0.030	41.89				
43.63	+/-0.030	43.63				
0.125	+/-0.010	0.125				

Measured by: SC	Audited by: DAS 38 9-89	Prototype Approval:	N/A
Date: 17/11/12	Date: NOV 13 2017	Date:	N/A

Rev	Date	Change	Revised by	Approved
A	08.02.28	New Issue	KJ/DD	
B	08.07.31	47.75 dimension removed	KJ/DD	
C	09.05.15	Dimensions updated per Dwg Rev B	KJ	